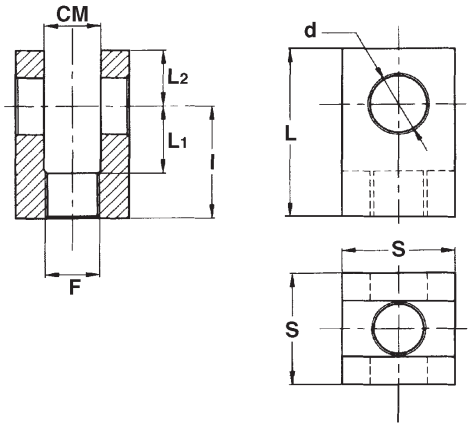


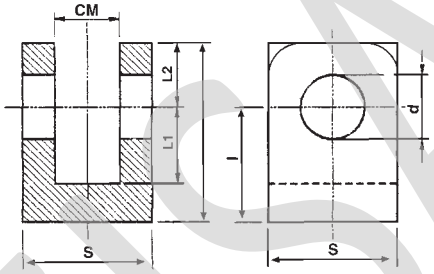
FF

THREADED YOKES

• MATERIAL FE 510 PB



CODE	F	CM	S	d	L	l	L1	L2	LOAD FACTOR KN	WEIGHT kg.
FF 0016	M 16x1,5	16	35	16,20	55	39	24	16	54	0,29
FF 0020	M 20x1,5	20	40	20,25	65	45	30	20	80	0,41
FF 0025	M 24x2	25	50	25,25	70	50	30	20	125	0,71
FF 0030	M 30x2	30	60	30,25	90	65	35	25	165	1,34
FF 0035	M 33x2	35	70	35,25	105	75	40	30	245	2,05



FS

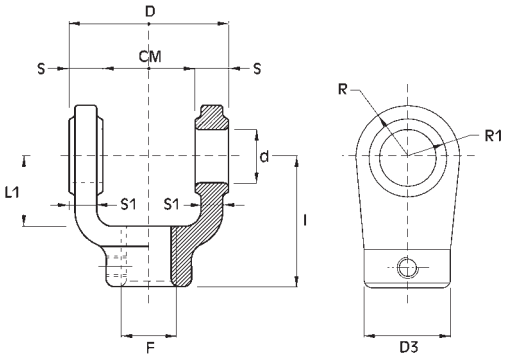
WELDING YOKES

• MATERIAL FE 510



CODE	CM	S	d	L	l	L1	L2	LOAD FACTOR KN	WEIGHT kg.
FS 0016	16,2	35	16,20	50	34	24	16	54	0,27
FS 0020	20,2	40	20,25	60	40	30	20	80	0,39
FS 0025	25,2	50	25,25	65	45	30	20	125	0,69
FS 0030	30,2	60	30,25	75	50	35	25	165	1,08
FS 0035	35,2	70	35,25	85	55	40	30	245	1,62

FISATECH



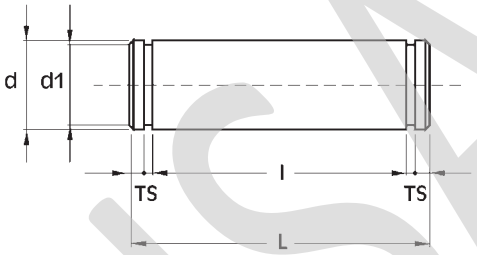
F

• YOKES

• *ISO 8133*
• ***MATERIAL: ST 52.3 STEEL***



CODE	CM	d	l	D	D3	F	L1	R	S	R1	S1	STATIC LOAD KN	GRAIN	WEIGHT kg.
F 2310	12	10	32	24	19	M10x1,25	13	12	6	10	5	8	M5x5	0,10
F 2312	16	12	36	32	21	M12x1,25	19	17	8	15	7	12,5	M5x5	0,18
F 2314	20	14	38	40	21	M14x1,5	19	17	10	11	8	20	M5x5	0,23
F 2316	30	20	54	60	32	M16x1,5	32	29	15	15	13	32	M6x6	0,90
F 2320	30	20	60	60	32	M20x1,5	32	29	15	15	13	50	M6x6	0,91
F 2327	40	28	75	80	40	M27x2	39	34	20	20	17	80	M6x6	1,92
F 2333	50	36	99	100	56	M33x2	54	50	25	28	22	125	M8x8	4,92
F 2342	60	45	113	120	56	M42x2	57	53	30	33	27	200	M8x8	6,53
F 2348	70	56	126	140	75	M48x2	63	59	35	40	31	320	M8x8	10,11
F 2364	80	70	168	160	95	M64x3	83	78	40	48	37	500	M12x12	19,20
F 2380	80	70	168	160	95	M80x3	83	78	40	48	37	500	M12x12	18,42



PF

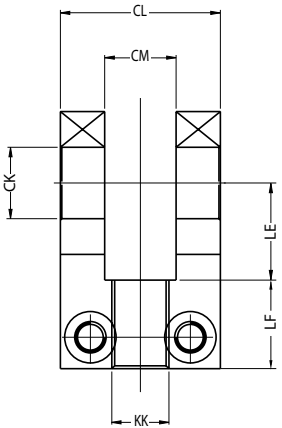
• PIN FOR YOKES

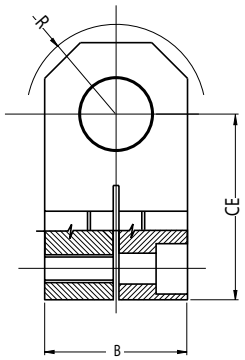
• *ISO 8133*
• ***MATERIAL: C40***



CODE	d	L	d1	l	A	TS	USED FOR YOKE	WEIGHT kg.
PF 2910	10	34	9,6	29	1.4	1.1	F 2310	0,02
PF 2911	12	43	11,5	37	1.9	1.1	F 2312	0,04
PF 2912	14	51	13,4	45	1.9	1.1	F 2314	0,06
PF 2913	20	73	19	66	2.2	1.3	F 2316	0,18
PF 2914	20	73	19	66	2.2	1.3	F 2320	0,18
PF 2915	28	95	26,6	87	2.4	1.6	F 2327	0,45
PF 2916	36	117	34	107	3.15	1.85	F 2333	0,93
PF 2917	45	139	42,5	129	3.15	1.5	F 2342	1,67
PF 2918	56	161	53	149	3.80	2.17	F 2348	2,98
PF 2919	70	181	67	169	3.35	2.65	F 2364	5,43
PF 2920	70	181	67	169	3.35	2.65	F 2380	5,43

FISATECH





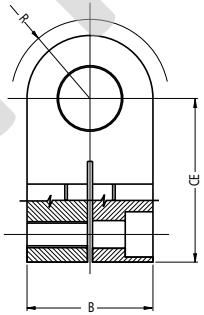
IF 10 ÷ IF 32

IF..
(RC...)

FORK END

STANDARD: ISO 8132

MATERIAL: S355JR - ST 52.3



IF 40 ÷ IF 80

ARTICLE	CK (H9)	CL	CM	CE	LE min.	KK	LF	B	R max.	RATED FORCE	WEIGHT Kg.
	mm									KN	
IF 10	10	24	10	37	18	M10X1.25	19	20	11	5	0.10
IF 12	12	28	12	38	18	M12X1.25	20	25	16	8	0.16
IF 16	16	36	16	44	22	M14X1.5	22	30	20	12.5	0.27
IF 20	20	45	20	52	27	M16X1.5	25	40	25	20	0.53
IF 25	25	56	25	65	34	M20X1.5	31	50	32	32	1.12
IF 32	32	70	32	80	42	M27X2	38	65	40	50	2.18
IF 40	40	90	40	97	52	M33X2	45	80	50	80	4.40
IF 50	50	110	50	120	64	M42X2	56	100	63	125	7.60
IF 63	63	140	63	140	75	M48X2	65	120	71	200	17.70
IF 80	80	170	80	180	94	M64X3	86	150	90	320	30.60

FISATECH